

**ENERGY SAVING
SERIES**

AKS-SR120S

**DISKON
SPESIAL
持價**

伺服节能注塑机



AKS-SR90S, AKS-SR120S

90 & 120 TON SERVO MOTOR INJECTION MOULDING MACHINE

MADE IN CHINA 中國製造

SPECIFICATION	AKS - SR90S	AKS - SR120S
SCREW DIAMETER	31 mm	35 mm
	35 mm	41 mm
	41 mm	45 mm
THEORETICAL SHOT VOLUME	122 cm ³	180 cm ³
	156 cm ³	247 cm ³
	213 cm ³	297 cm ³
ACTUAL SHOT WEIGHT (PS)	113 g	165 g
	143 g	227 g
	198 g	273 g
	4.0 oz	5.9 oz
	5.1 oz	8.0 oz
	7.0 oz	9.7 oz
INJECTION PRESSURE	236 Mpa	227 Mpa
	185 Mpa	166 Mpa
	135 Mpa	138 Mpa
	23 : 1	23.4 : 1
SCREW L:D ratio	20 : 1	20 : 1
	17.3 : 1	18.2 : 1
SCREW SPEED	256 rpm	205 rpm
SCREW STROKE	162 mm	187mm

CLAMPING UNIT	AKS - SR90S	AKS - SR120S
	DOUBLE TOGGLE	
Clamping Mode	900 KN	1200 KN
Clamping Force	330 mm	360 mm
Opening Stroke	520 x 520 mm	600 x 600 mm
Plate size	360 x 360 mm	410 x 410 mm
Space Between Tie Bars	690 mm	810 mm
Max. Daylight	130 - 360 mm	145 - 450 mm
Mold Thickness (Min. Max)	100 mm	120 mm
Hydraulic Ejection Stroke	34 kN	42 kN
Hydraulic Ejection Force	5	5
No. Of Ejector		
POWER UNIT		
Hydraulic System Pressure	17.5 Mpa	17.5 Mpa
Servo Power	7.5 Kw	7.5 Kw
Heating Capacity	6.5 Kw	8.8 Kw
No. Of Temp Control Zone	4	4
GENERAL UNIT		
Dry Cycle Time	1.3 sec	1.7 sec
Tank Volume	170 L	190 L
Machine Dimension	400 x 110 x 180 cm	420 x 120 x 190 cm
Machine Weight (Dry)	2900 kg	3500 kg

Gambar dan Spesifikasi Mesin tidak semua 100% sesuai

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